

$$z(r) = \frac{p^2/R}{1 + \sqrt{1 - \frac{r^2}{R^2}}} + \frac{1}{\sqrt{1 - \frac{r^2}{R^2}}} \left(\frac{r^2}{r_{max}^2} \right) \left(1 - \frac{r^2}{r_{max}^2} \right) \sum_{n=0}^M a_n Q_n^{bfs} \left(\frac{r^2}{r_{max}^2} \right)$$

$p = \frac{r}{r_{max}}$ sag of a sphere additional sag of a sphere

$Q_n^{bfs}(p^2)$ are set of ~~orth~~ polynomials which will be defined below
 a_n are expansion coefficients

$\left(\frac{r^2}{r_{max}^2} \right) \left(1 - \frac{r^2}{r_{max}^2} \right)$ ensures sum = 0 when $r=0$ and $r = \pm r_{max}$
 bfs = "Best Fit Sphere" := sphere that matches outer and edge

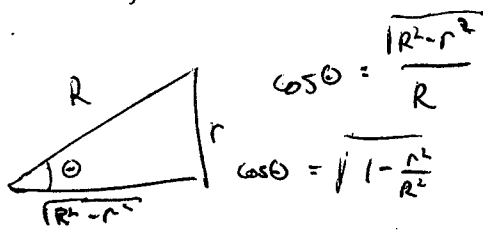
Δ = sag difference between asphere and sphere

$$\Delta = \frac{1}{\sqrt{1 - \frac{r^2}{R^2}}} \left(p^2 \right) \left(1 - p^2 \right) \sum a_n Q_n^{bfs} (p^2)$$

$\Delta \cos \theta$ = difference between asphere and sphere along normal to sphere

slope of sphere $\frac{d}{dr} \left(\frac{r^2/R}{1 + \sqrt{1 - \frac{r^2}{R^2}}} \right) = \frac{d}{dr} \left(R - \sqrt{R^2 - r^2} \right)$

$$= -\frac{1}{2} \frac{-2r}{\sqrt{R^2 - r^2}} = \frac{r}{\sqrt{R^2 - r^2}} = \tan \theta$$



$$\Delta \cos \theta = p^2(1-p^2) \sum a_n Q_n^{bfs}(p^2)$$

so the $\{Q_n^{bfs}\}$ describes the difference between the sphere and sphere along the normal to the sphere

Definition of $Q_n^{bfs}(x)$

Iterative technique used

Constants

$$f_0 = 2 \quad f_1 = \frac{\sqrt{19}}{2} \quad g_0 = -\frac{1}{2}$$

for $m \geq 2$

$$h_{m-2} = \frac{-m(m-1)}{2f_{m-2}}$$

$$g_{m-1} = \frac{-(1 + g_{m-2} h_{m-2})}{f_{m-1}}$$

$$f_m = \sqrt{m(m+1) + 3 - g_{m-1}^2 - h_{m-2}^2}$$

Functions

$$P_0(x) = 2$$

$$P_1(x) = 6 - 8x$$

$$P_{n+1}(x) = (2-4x)P_n(x) - P_{n-1}(x)$$

} Scaled Jacobi Polynomials

$$Q_0^{bfs}(x) = 1$$

$$Q_1^{bfs}(x) = \frac{1}{\sqrt{19}}(13-16x)$$

$$Q_{n+1}^{bfs}(x) = \frac{P_{n+1}(x) - g_n Q_n^{bfs}(x) - h_{n-1} Q_{n-1}^{bfs}(x)}{f_{n+1}}$$

EXAMPLE: CALCULATE $Q_2^{bfs}(x)$

For $Q_2^{bfs}(x) \Rightarrow m+1 = 2 \Rightarrow m = 1$

Need to know $P_2(x)$, g_1 , $Q_1^{bfc}(x)$, h_0 , $Q_0^{bfc}(x)$

$$P_2(x) = (2-4x)P_0(x) - P_0(x)$$

~~$P_2(x) = (2-4x)(6-8x) - 2$~~

$$= (2-4x)(6-8x) - 2$$

$$= 12 - 40x + 32x^2 - 2$$

$$P_2(x) = 32x^2 - 40x + 10$$

$$g_1 = \frac{-(1 + g_0 h_0)}{f_1}$$

$$h_0 = \frac{-2(2-1)}{2f_0} = \frac{-1}{2}$$

$$g_1 = \frac{-(1 + (-\frac{1}{2})(-\frac{1}{2}))}{\frac{\sqrt{19}}{2}}$$

$$g_1 = -\frac{5}{4} \frac{2}{\sqrt{19}} = \frac{-5}{2\sqrt{19}}$$

~~$Q_2^{bfs}(x)$~~

$$f_2 = \sqrt{2(3) + 3 - \left(\frac{-5}{2\sqrt{19}}\right)^2 - \left(\frac{-1}{2}\right)^2}$$

$$f_2 = \sqrt{9 - \frac{25}{4 \cdot 19} - \frac{1}{4}}$$

$$f_2 = \sqrt{\frac{9 \cdot 4 \cdot 19}{4 \cdot 19} - \frac{25}{4 \cdot 19} - \frac{19}{4 \cdot 19}}$$

$$f_2 = \sqrt{\frac{640}{76}} = \sqrt{\frac{160}{19}}$$

$$Q_2^{bfs}(x) = \sqrt{\frac{19}{160}} \left[32x^2 - 40x + 10 + \frac{5}{2\sqrt{19}} \frac{1}{\sqrt{19}} (13 - 16x) + \frac{1}{2} \right]$$

$$Q_2^{bfs}(x) = 4\sqrt{\frac{38}{5}}x^2 - 20\sqrt{\frac{10}{19}}x + 29\sqrt{\frac{2}{195}}$$

Slope Difference Along Nodal

$$\frac{d}{dp} [\Delta \cos \theta] = \frac{d}{dp} \left[\rho^2(1-\rho^2) \sum a_n Q_n^{bfs}(\rho^2) \right] = S_m(\rho)$$

$S_m(\rho)$ is the difference in surface slope between the "best-fit" sphere and the asphere along the normal to the sphere.

The $\{S_m(\rho)\}$ satisfy

$$\int_0^1 S_m(\rho) S_n(\rho) \frac{1}{\sqrt{1-\rho^2}} d\rho = \frac{\pi}{2} \delta_{mn}$$

The $\{S_m(\rho)\}$ are orthogonal! The $\{Q_n^{bfs}(\rho^2)\}$ were specifically chosen so that the $\{S_m(\rho)\}$ would satisfy the above orthogonality requirement.

Recall for Zernike Radial Polynomials we had

$$\int_0^1 R_n^m(\rho) R_n^m(\rho) \rho d\rho = \frac{1}{2n+2} \delta_{nn'}$$



This ρ is called a weighting function

For the Zernike Radial polynomials the weighting function ensures equal areas of the pupil contribute equally to the function slope.

For the Forbes Q polynomials the weighting function is $\frac{1}{\sqrt{1-\rho^2}}$.

This choice of weighting function tends to minimize the maximum slope that appears in $\{S_n(\rho)\}$.

Mean Square Slope

$$\left[\int_0^1 \left[\frac{1}{r_{max}} \sum_{n=0}^M a_n S_n(\rho) \right]^2 \frac{1}{\sqrt{1-\rho^2}} d\rho \right]$$

$$= \frac{1}{r_{max}^2} \sum_n a_n^2 \quad \text{METRIC OF SLOPE DEPARTURE FROM A SPHERE}$$

This will be important when we talk about optical testing

Fitting Q Polynomials

Suppose we have a spheric surface $z(r)$ with $z(0) = 0$

Find, find radius R of "best-fit" sphere which is sphere with same origin and end points as $z(r)$

$$z(r_{max}) = R - \sqrt{R^2 - r_{max}^2} \Rightarrow R = \frac{r_{max}^2 + z^2(r_{max})}{2z(r_{max})}$$

Second, rearrange sag equation

$$z(r) = \frac{r^2/R}{1 + \sqrt{1 - \frac{r^2}{R^2}}} + \frac{1}{\sqrt{1 - \frac{r^2}{R^2}}} \left(\frac{r^2}{r_{max}^2} \right) \left(1 - \frac{r^2}{r_{max}^2} \right) \sum_{n=0}^M a_n Q_n^{bfs}(\rho^2)$$

replace $r \Rightarrow r_{max} \rho$ to have everything in normalized coordinates

$$z(\rho) = \frac{r_{max}^2 \rho^2 / R}{1 + \sqrt{1 - \frac{r_{max}^2 \rho^2}{R^2}}} + \frac{1}{\sqrt{1 - \frac{r_{max}^2 \rho^2}{R^2}}} \rho^2 (1 - \rho^2) \sum_{n=0}^M a_n Q_n^{bfs}(\rho^2)$$

$$\sqrt{1 - \frac{r_{\max}^2 \rho^2}{R^2}} \left[\frac{z(\rho) - \frac{r_{\max}^2 \rho^2 / R}{1 + \sqrt{1 - \frac{r_{\max}^2 \rho^2}{R^2}}}}{\rho^2} \right] = \sum_{m=0}^M a_m \rho^2 (1 - \rho^2) Q_m^{bfc}(\rho^2) \quad (111f)$$

Then, write as a matrix equation assuming a set of points $\{\rho_i\}$ $i=1, N$

$$\begin{pmatrix} \rho_1^2 (1 - \rho_1^2) Q_0^{bfs}(\rho_1^2) & \rho_1^2 (1 - \rho_1^2) Q_1^{bfs}(\rho_1^2) & \dots & \rho_1^2 (1 - \rho_1^2) Q_M^{bfs}(\rho_1^2) \\ \vdots & \vdots & & \vdots \\ \rho_N^2 (1 - \rho_N^2) Q_0^{bfs}(\rho_N^2) & \dots & \dots & \rho_N^2 (1 - \rho_N^2) Q_M^{bfs}(\rho_N^2) \end{pmatrix} \begin{pmatrix} a_0 \\ a_1 \\ \vdots \\ a_M \end{pmatrix} = \begin{pmatrix} F(\rho_1) \\ F(\rho_2) \\ \vdots \\ F(\rho_N) \end{pmatrix}$$

where $F(\rho_i) = \sqrt{1 - \frac{r_{\max}^2 \rho_i^2}{R^2}} \left[\frac{z(\rho_i) - \frac{r_{\max}^2 \rho_i^2 / R}{1 + \sqrt{1 - \frac{r_{\max}^2 \rho_i^2}{R^2}}}}{\rho_i^2} \right]$ Exclude points where $\rho=0$ and $\rho=1$ as these will make matrices singular!

$Qa = F$ matrix equation

$a = [Q^T Q]^{-1} Q^T F$ Least Squares fit

Related Sets

$Q_m^{con}(\rho^2)$ - Similar to $Q_m^{bfs}(\rho^2)$ but base surface is a conic instead of a sphere

Can also define over ~~an~~ annular region